

Garant

Indexable insert for turning SCGT 09T302, for medium machining, Grade: HU7310


Order data

Order number	260761 HU7310
GTIN	4045197670281
Item class	21G

Technical description

Feed f	0.05 - 0.5 mm/rev.
Cutting conditions	continuous
Corner radius	0.2 mm
Main application	N
Chip breaker	AM
Cutting depth a_p	0.1 - 4 mm
Grade	HU7310
Cutting speed v_c main application	350 - 600 m/min
Finishing/roughing assignment	Roughing
Finishing/roughing assignment	Finishing
Finishing/roughing assignment	Skrubbearbejdning-sletbearbejdning

Tool material	Carbide
Coating	uncoated
ISO code indexable insert	SCGT 09T302
Number of changes/inserts	4
Tolerance	G
Type of product	Indexable insert for turning